

COLLETS OSK

Immediate availability

We maintain a large stock of collets for all OSK weld heads.
1 set for each outside diameter = 4 collets.

- COLLETS FOR OSK 21**
- COLLETS FOR OSK 38**
- COLLETS FOR OSK 53**
- COLLETS FOR OSK 76**
- COLLETS FOR OSK 115**

- 1.3.2321 + Ø**
- 1.3.2021 + Ø**
- 1.3.2521 + Ø**
- 1.3.2621 + Ø**
- 1.3.2721 + Ø**

The standard collet sizes available from stock are listed on page 28.
Non-standard sizes and 'specials' are available on request.

HP-COLLETS (OSK 53/76/117) for specific clean welding seams for the semiconductor industry are available on request.

NEW!

OFFSET ELECTRODE HOLDER

from sizes OSK 53 upward
The maximum coverage of the weld head size is then reduced.

- OFFSET ELECTRODE HOLDER** for tungsten Ø 1.6mm | 0.063"
- OFFSET ELECTRODE HOLDER** for tungsten Ø 2.4mm | 0.094"

- 1.3.3106**
- 1.3.3101**

MULTI-POSITION ELECTRODE HOLDER

from sizes OSK 53 upward
The maximum coverage of the weld head size is then reduced.

- MULTI-POSITION ELECTRODE HOLDER** for tungsten Ø 1.6mm | 0.063"
- MULTI-POSITION ELECTRODE HOLDER** for tungsten Ø 2.4mm | 0.094"

- 1.3.3102**
- 1.3.3107**

GAS-SHIELD COLLETS

Gas-shield collets are particularly narrow and have an aluminium base jaw and a gas-shield cover of heat-resistant material for welding fittings, flanges, elbows, etc. In combination with offset or multi-position electrode holders the weld can be completed very close to one side of the weld head. Special wide clamps are available for a more secure fixture on request. Gas-shield collets are available for OSK weld heads size 53 / 76 / 115 (tube size range limited).

Gas-shield base collets and covers (1 set – 2 collets)

- GAS-SHIELD BASE COLLETS FOR OSK 53**
- GAS-SHIELD BASE COLLETS FOR OSK 76**
- GAS-SHIELD BASE COLLETS FOR OSK 115**

- 1.2.3305**
- 1.2.3304**
- 1.2.3303**

GAS-SHIELD COVER COLLETS (GRP)
(adaptation by the customer)

- FOR OSK 53**
- FOR OSK 76**
- FOR OSK 115**

- 1.2.3308**
- 1.2.3307**
- 1.2.3306**

GAS-SHIELD COVER COLLETS (GRP)
(prefabricated with through hole)

- FOR OSK 53**
- FOR OSK 76**
- FOR OSK 115**

- 1.2.3309**
- 1.2.3310**
- 1.2.3311**

